

ACCEPTED VENDORS:
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AEROSALES@ASKMONROE.COM

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WESTFIELD, MA 01085
CST@AEROFASSTENER.COM

MANUFACTURER:
LISI AEROSPACE
2600 SKYPARK DR.
TORRANCE, CA 90505

MATERIAL:
CLIP: C1050 CARBON STEEL PER ASTM A684 OR ASTM A682
NUT: 4037 ALLOY STEEL PER ASTM A547

FINISH:
CLIP: CADMIUM PLATE PER QQ-P-416. TYPE 2, CL.2
NUT: CADMIUM PLATE PER QQ-P-416. TYPE 2, CL.2
AND MOLY DISULPHIDE DRY FILM LUBE



MEETS STANDARDS:
MIL-DTL-25027 UP TO 450°F, FOR SELF LOCKING NUTS
NASM25027, FOR SELF LOCKING NUTS

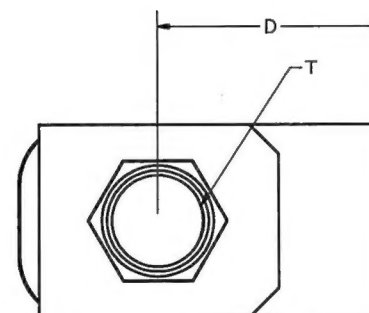
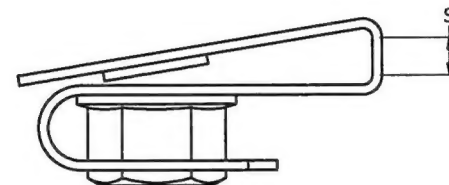
Clip Nut				
-#	MFG P/N	D (in.)	S (in.)	T (THREAD)
-1	13100032 (ALT: 130012)	0.460	0.020-0.090	10-32 UNJ
-2	13100000-2 (ALT: A4972-5-3)	0.280	0.020-0.120	10-32 UNJ
-3	13060000-2-6 (ALT: SL211-06-1)	0.375	0.020-0.125	0.1280-32 UNJC-3B
-4	294667 (ALT: BACN10FX61)	0.280	0.030-0.062	6-32 UNJ

NOTE:

This drawing defines the overall geometry and performance specifications of the part/assembly, and constitutes the acceptance criteria thereof. Only the item(s) described in this document procured from the vendor and/or manufacturer listed hereon are approved for use. A substitute item shall not be used without prior approval. Conformance of hardware to these requirements is acceptable in lieu of vendor and/or manufacturer documentation.

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REVISION HISTORY			
DESCRIPTION	AUTHOR	CHECKED	APPROVED
	DT		



CLIP NUT

UNLESS OTHERWISE SPECIFIED DRAWING INTERPRETED PER ASME Y14.100-2004 DIMENSIONS INTERPRETED PER ASME Y14.5-2009 DIMENSIONS IN INCHES SURFACE ROUGHNESS: R_{a} REMOVE BURRS & BREAK EDGES 0.005 TO 0.015		APPROVALS DRAWN DT CHECKED APPROVED	DATE 10/16/19	Paravion® Inc. 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com	
X ± 1 XX ± 0.1 XXX ± 0.05 ANGLES ± 1°		THREADS INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DOCUMENT TITLE CLIP NUT	
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				REV A	ECO
				DO NOT SCALE DRAWING	
				SHEET 1 OF 1	